

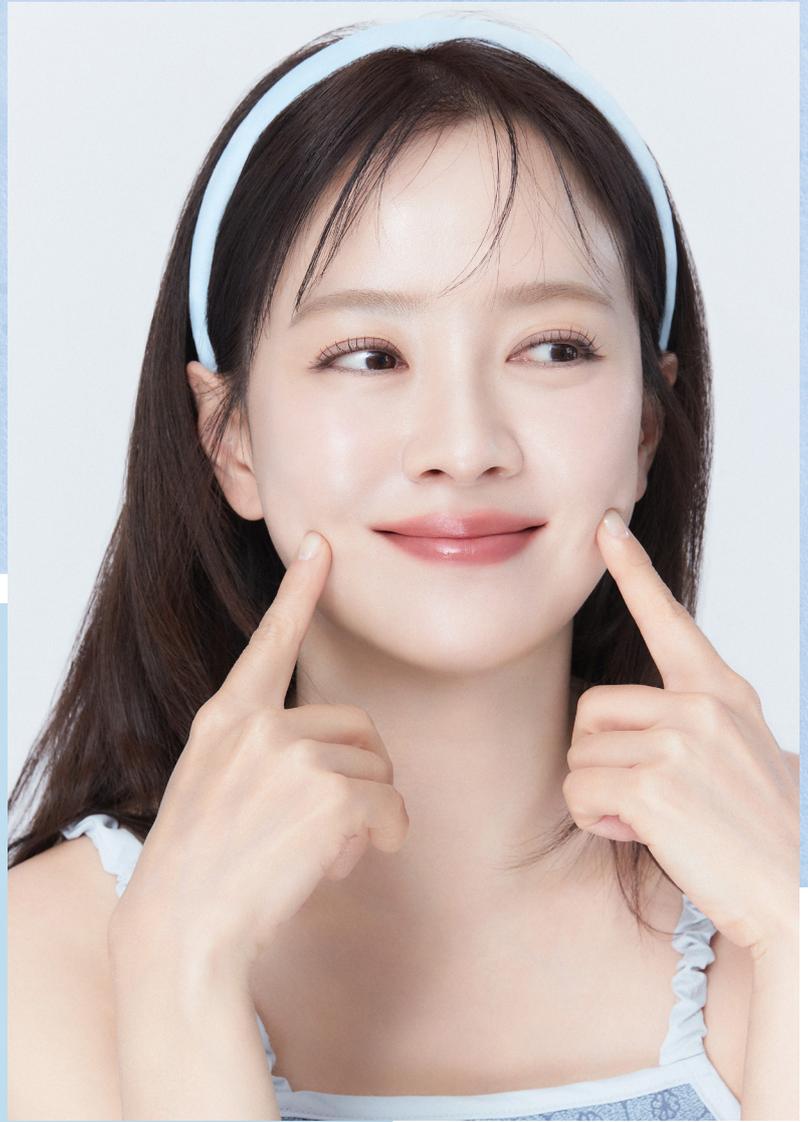
**GLUTANEX**



# Glow Therapy Gel-To-Foam Cleanser

A 2-in-1 cleanser that combines bubble massage and exfoliation. Naturally forming fine bubbles, along with three active ingredients that deeply cleanses impurities from within the pores while leaving the skin feeling hydrated and refreshed.

# GEL TO FOAM



## A multi-functional cleanser with fine bubbles that gently exfoliate.

Experience a refreshing cleanse with naturally forming micro-bubbles that penetrate deep into pores to remove impurities. Simply apply the gel and wait for the micro-bubbles to form on their own, delivering a gentle massage effect while effectively eliminating buildup from within the pores. Enriched with AHA, BHA, and LHA, this cleanser helps exfoliate dead skin cells, refine texture and leave your skin smooth, deeply hydrated with radiant glow.

ABOUT

# Glow Therapy Gel-to-Foam Cleanser



## Natural Massage Effect of Micro-Bubbles

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After applying to your skin, wait just 30 seconds for fine, white bubbles to form naturally, creating a gentle massage effect. With dampened hands, softly massage your face to help remove dead skin cells and impurities from deep within your pores. The result? Skin that feels refreshed, hydrated, and perfectly clean.

## Triple Synergy of AHA, BHA, and LHA

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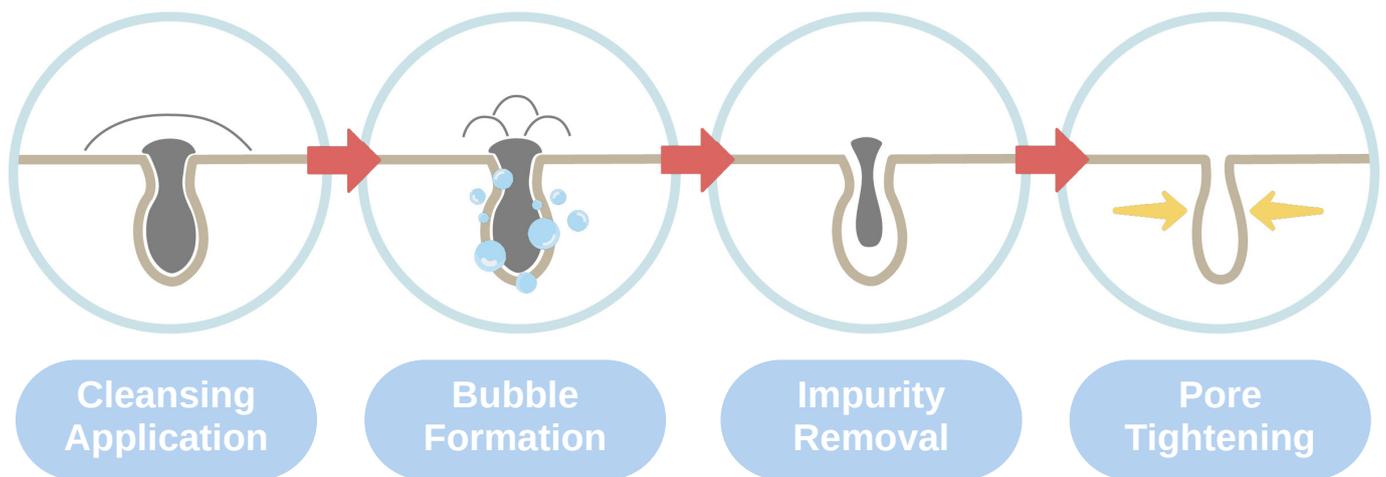
Harness the power of three key exfoliating ingredients in one formula. AHA gently softens dead skin cells, BHA effectively removes them, and LHA delicately dissolves buildup while caring for pores—making it suitable even for sensitive skin. Together, they leave your skin smoother, more refined, and deeply hydrated.

## Clinically Proven (Dermatologist Tested) Gentle Cleanser

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Safe for sensitive skin, this cleanser has been clinically tested to provide effective exfoliation with minimal irritation. Experience the confidence of a gentle yet powerful cleansing solution, backed by proven results.

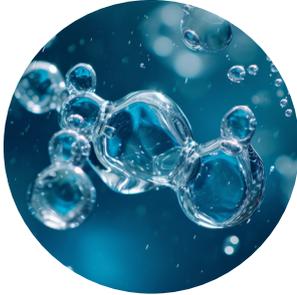
# Key Points



When applied to the skin, the cleanser generates fine bubbles that provide a massaging effect, helping to remove impurities from deep within the skin. Containing exfoliating ingredients, it softens keratin, enabling smooth skin care.



# Ingredients



## Glutathione

Renowned as a natural skin-brightening antioxidant, glutathione inhibits melanin production—the primary cause of dark spots and blemishes—promoting a luminous and smooth complexion.



## Citric Acid (AHA)

A natural ingredient extracted from fruits, known to gently exfoliate dead skin cells and promote a smoother skin texture.



## Salix Alba (Willow) Bark Extract (BHA)

A natural source of salicylic acid, this ingredient effectively removes dead skin cells while preventing moisture loss, keeping the skin hydrated.



## Capryloyl Salicylic Acid (LHA)

A gentler exfoliating ingredient compared to other acids, making it suitable for sensitive skin. It dissolves dead skin gently while cleansing deep within pores, leaving the skin healthy and refreshed.



## Derma -Clear™

A patented blend of Ginkgo biloba leaf extract, Artemisia annua extract, and Ficus Carica (Fig) Fruit Extract. Known for its antibacterial properties, it effectively targets and removes pore-clogging impurities and helps inhibit acne-causing bacteria.

# Texture



A soft green gel formula that transforms into fine bubbles upon contact with the skin, turning into a gel-to-foam texture.



Moisture-rich gel texture.

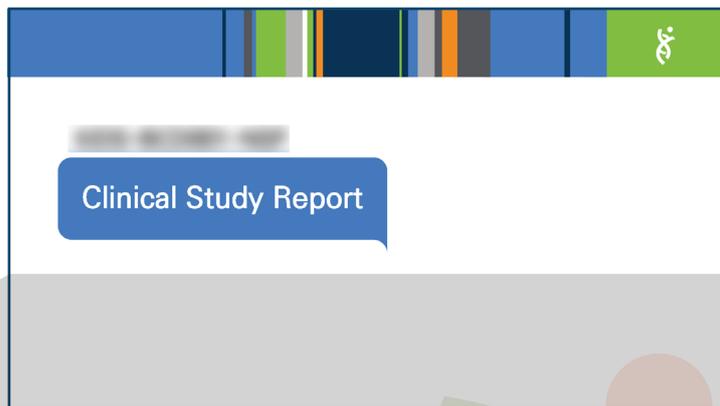


Easy to spread evenly and smoothly across the skin.

# Clinical Studies

Dermatologist tested

0.00 Zero Irritation Suitable for Sensitive Skin



## Results

Requested by Nexus Pharma Co., Ltd., skin reaction was assessed at 30 minutes, 24 hours and 48 hours after a single application during 24 hours patch of 'GLUTANEX Glow Therapy Gel-to-Foam Cleanser' on human skin. According to the criterion of International Contact Dermatitis Research Group (ICDRG), mean score was calculated after categorizing the degree of skin reaction. No skin reaction was noticed at 30 minutes, 24 hours and 48 hours after removing patch of 'GLUTANEX Glow Therapy Gel-to-Foam Cleanser' on the test area and the mean score obtained was 0.00. Thus, the test material can be considered as non-irritant.

## The evaluation results of exfoliation (flaky skin removal effect)

The evaluation results of exfoliation showed an improvement rate of 89.33% after one-time use of the test material application in comparison with the pre-application. The results were statistically significant ( $p < .001$ ) and suggest that the test material contributes to exfoliation (flaky skin removal effect). / Table 1~3, Figure 1

**Table 1. Changes in skin exfoliation**

(N=23)

	Before use	Immediately after one time use
Average	5.80	0.62
Standard deviation	4.60	0.29

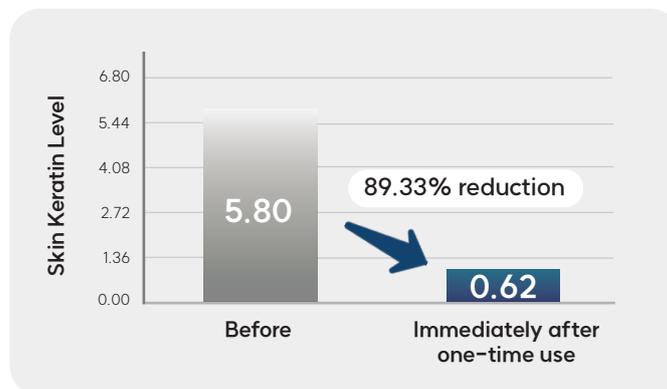
**Table 2. Improvement Rate of Skin Exfoliation (%)**

	Immediately after one-time use
Improvement rate(%)	89.33

**Table 3. Statistical Analysis of Skin Exfoliation**

	Immediately after one-time use
p-value	.000***

\* $p < .05$  \*\* $p < .01$  \*\*\* $p < .001$ : p-value is measured by Wilcoxon signed-rank test



**Figure 1. Changes in Skin Keratin Levels and Improvement Rate (%)**

## Results

1. The evaluation results of exfoliation (flaky skin removal effect) using Video Microscope and Image Analyzing Program

Improvement rate (%)

89.33

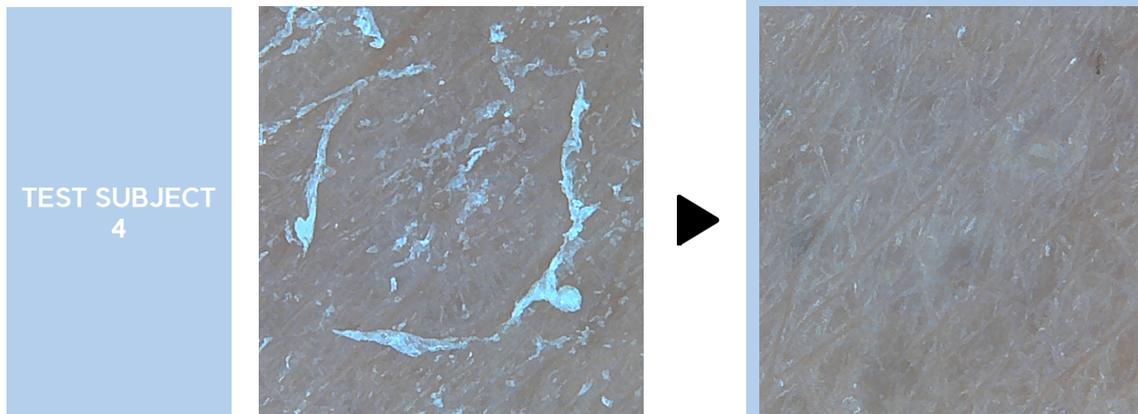
After one-time use

2. Subjects' abnormal skin responses were not detected during the trial period.

### Results

In the study requested by Nexus Pharma Co., Ltd., 'GLUTANEX Glow Therapy Gel-to-Foam Cleanser' was found to be helpful with exfoliation (flaky skin removal effect).

## Photos of Keratin Cleansing Effects Using a Video Microscope

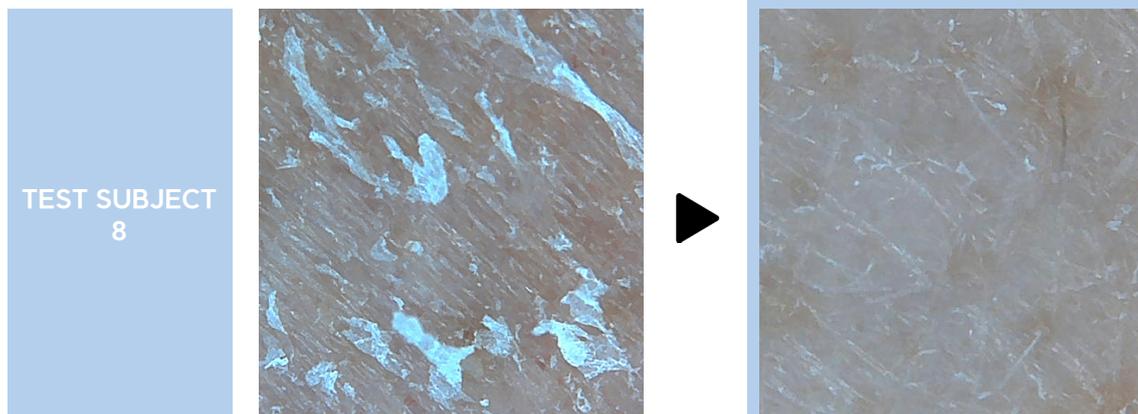


TEST SUBJECT  
4



Before

After one-time use



TEST SUBJECT  
8



Before

After one-time use

# How to Use



## step one.

Take an appropriate amount and apply it evenly to dry skin, without adding water—like applying a face mask.



## step two.

Wait for approximately 10 to 30 seconds, allowing natural bubbles to form.



## step three.

Gently roll and massage using your fingertips with water-moistened hands, focusing on your forehead, cheeks, chin, and nose.



## step four.

Rinse thoroughly with lukewarm water.

### TIP!

#### **[3-Minute Deep Cleansing]**

Take an appropriate amount and apply it evenly to the dry face. Wait for 3 minutes for the fine foam to form. Once the foam forms, gently massage with a small amount of water, then rinse with lukewarm water after cleansing.

# Better Together!



**Glow Therapy  
Gel-to-Foam Cleanser**



**Glow Therapy Toner**



**Glow Therapy Ampoule**



**Aqua Booster**

# GLUTANEX



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